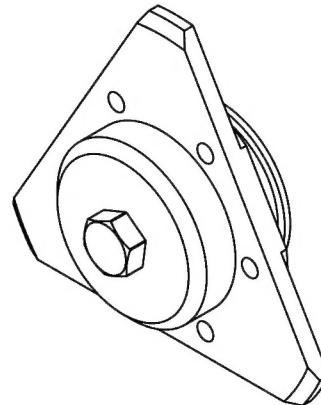
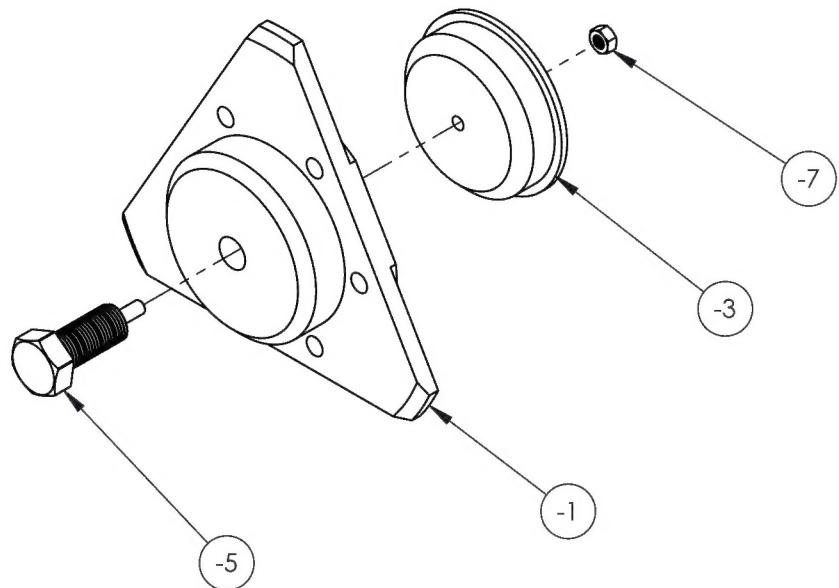


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



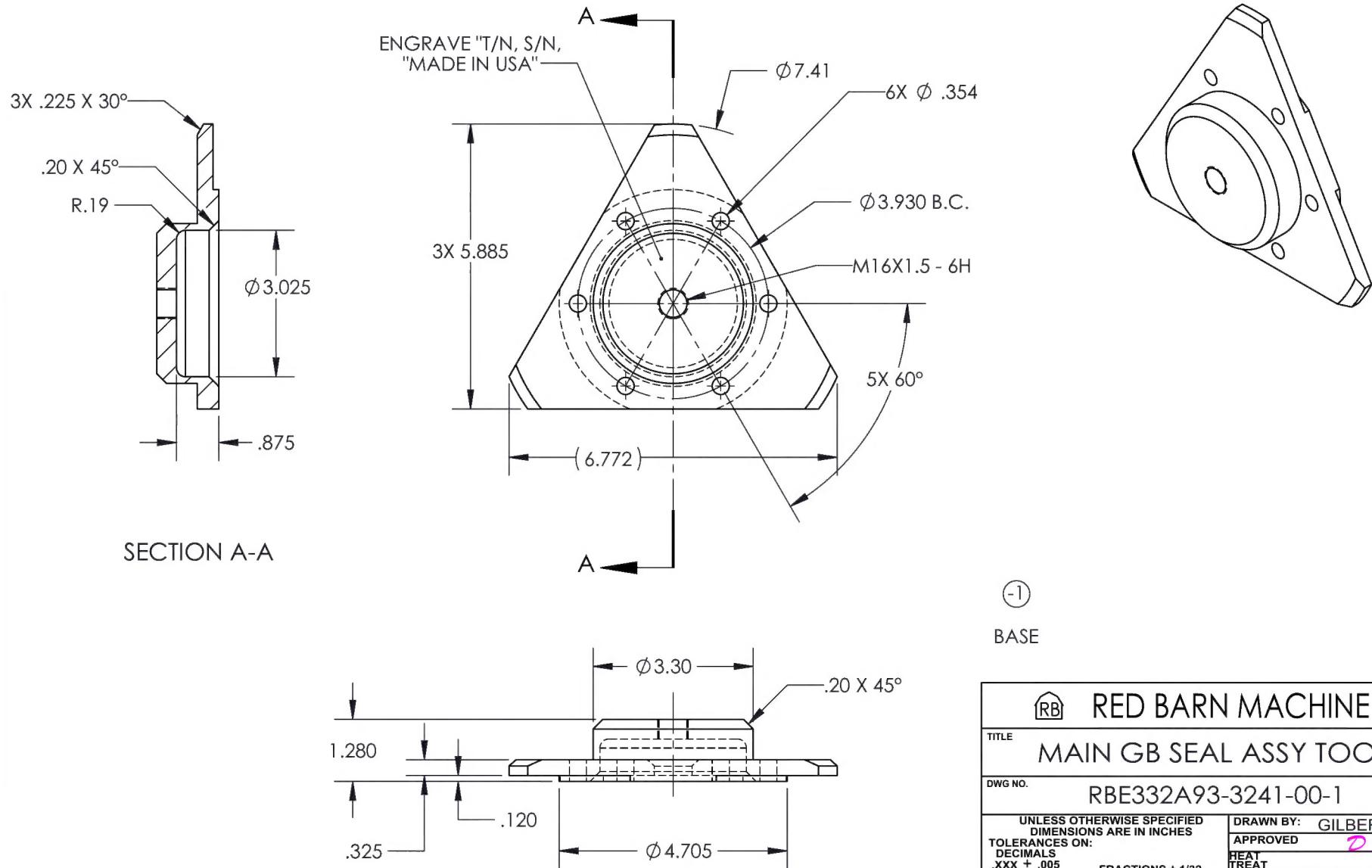
NOTE  
REF OLD RB T/N: RBEA93-3241-00

		RED BARN MACHINE	
TITLE <b>MAIN GB SEAL ASSY TOOL</b>			
DWG NO. <b>RBE332A93-3241-00</b>		REV	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES <b>TOLERANCES ON:</b> DECIMALS      FRACTIONS $\pm 1/32$ $.XXX \pm .005$ ANGLES $\pm .5^\circ$ $XX \pm .01$ $X \pm .1$			
APPROVED 			
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ PR. 0.015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SPEC		USED ON MODEL	
		EUROCOPTER	
SCALE	1:3	DATE	5/2/2011
SHEET 1 OF 4			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	4140	1-3/8 X Ø7.50	2
			-3	1	DISK	4140	Ø3-1/4 X 1	3
			-5	1	SCREW	STEEL	M16-1.5 X 50mm MCMASTER-CARR #91180A876 (MODIFIED)	4
	B/O	-7	1	NUT	STEEL	M6 X 1	MCMASTER-CARR #92497A350	1

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
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(-1)

BASE

RED BARN MACHINE	
TITLE MAIN GB SEAL ASSY TOOL	
DWG NO. RBE332A93-3241-00-1	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005      FRACTIONS ± 1/32 XX ± .01      ANGLES ± .5° X ± .1	
HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, CLASS II, TYPE II	
USED ON MODEL EUROCOPTER	
SCALE 1:3	DATE 5/2/2011
SHEET 2 OF 4	

GILBERT  
*D Weil*

APPROVED

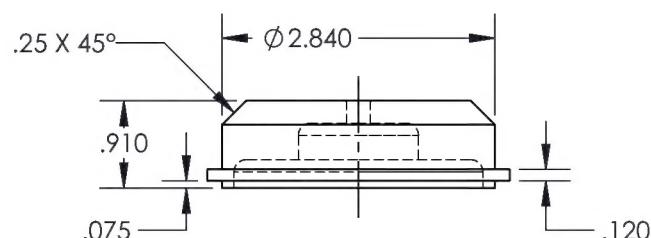
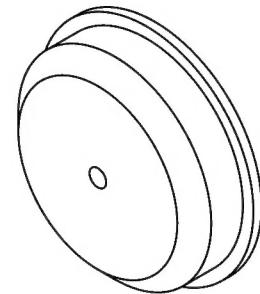
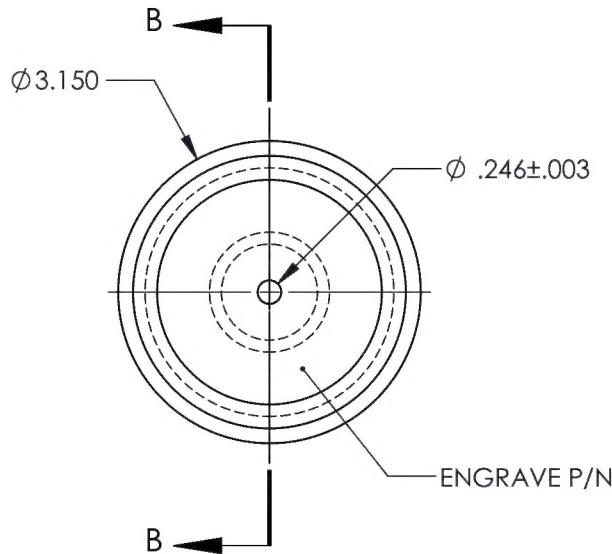
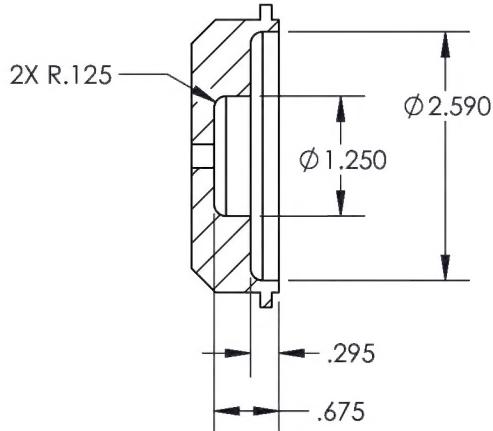
HEAT TREAT FINISH CAD PLATE YELLOW  
SPEC QQ-P-416F, CLASS II, TYPE II

USED ON MODEL  
EUROCOPTER

SHEET 2 OF 4

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



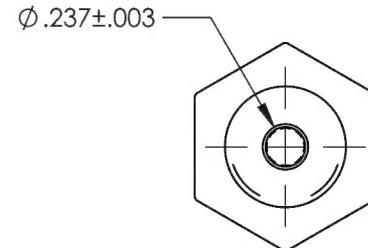
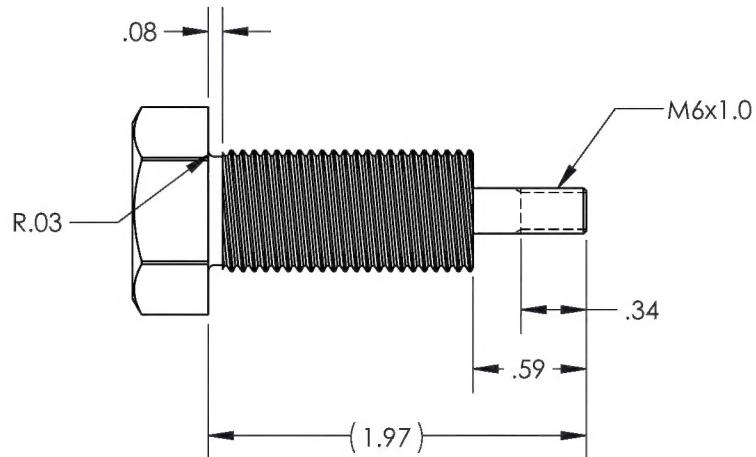
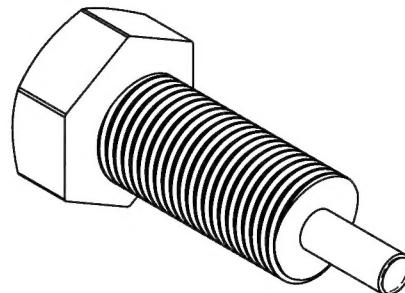
(-3)

DISK

RED BARN MACHINE	
TITLE MAIN GB SEAL ASSY TOOL	
DWG NO. RBE332A93-3241-00-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005      FRACTIONS ± 1/32 XX ± .01      ANGLES ± 5° X ± .1	
APPROVED GILBERT <i>D. Weil</i>	
HEAT TREAT FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL EUROCOPTER	
SCALE 1:2	DATE 5/2/2011
SHEET 3 OF 4	

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
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(-5)  
SCREW

RED BARN MACHINE	
TITLE MAIN GB SEAL ASSY TOOL	
DWG NO. RBE332A93-3241-00-5	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS $.XXX \pm .005$ FRACTIONS $\pm 1/32$	
XX $\pm .01$ ANGLES $\pm .5^\circ$	
X $\pm .1$	
HEAT TREAT FINISH	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL	
EUROCOPTER	
SCALE 1:1	DATE 5/2/2011
SHEET 4 OF 4	

DRAWN BY: GILBERT  
APPROVED

UNLESS OTHERWISE SPECIFIED  
1. BREAK ALL SHARP EDGES  
 $.015 \times 45^\circ$  PR. .015 R  
2. DIMENSIONAL LIMITS APPLY AFTER PLATING